



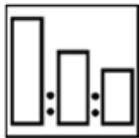
1000SR – Scratch Resistant Clear

Description:

High quality 2K Clear for panel repair and overall re-spray. Excellent gloss and flow in combination with very good polishability. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24 hours without intermediate sanding.

Suitable Substrates:

- **Genrock** basecoat
 - **Gen20** basecoat
-



Mix: 2:1 with following hardeners
H760 Special Hardener
H750 Extra Slow
H700 Slow
H600 Normal
H500 Fast
Potlife: 5h at 20°C



5-10% **General** Thinner
16-18s / DIN 4 mm / 20°C



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure
2 = 50 – 60 micron



Wait 10 min before increasing temperature
Bake 20 min at 60 °C panel temperature



Short Wave 8 min
The object should be maintained at greater than 60cm from source.



1000SR – Scratch Resistant Clear



Wear suitable protection

Flash Point: 25°C

Specific Gravity: 0.985 kg/cm³

Solids Content: 52.1 % by weight

Coverage: 8 - 9 m²/l at 50 micron dry film thickness (theoretical)

VOC (2004/42/EC): 2004/42/IIB (e) (840)530. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 530 g/l.

SDS: See the safety data sheet.