



9900 – Universal Primer Grey

Description:

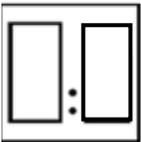
Universal primer surfacer capable of withstanding all types of finishes. One-pack primer surfacer for spot and panel repairs, Very rapid drying, high coverage, high build, easy sanding. Suitable for both dry and wet sanding.

Suitable Substrates:

Steel sheets, aluminum or light alloys previously covered with wash primer, old surfaces sufficiently hard, previously cleaned and sanded surfaces.



Genclean 8241



100 parts Primebuild
150 parts Thinner G6
(1:1.5)



Viscosity: 24 sec
AFNOR cup no4 at 20°C
Conventional: Nozzle: 1.6 to 2.2 mm. Pressure: 3 to 4 bars
HVLP: Nozzle: 1.6 to 2.2 mm. Pressure: 0.7 bars at the cap



- One or two simple coats followed by a cross coat
- Wait 5 to 10 minutes between each coat.
- Dry film weight: 20 microns for each coat



Sandable after 20 to 40 minutes at 20°C for a thickness of 40 to 60 microns



Possibility of accelerating the drying process by warming up to 60°C

Product Data Sheet



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Dry sand with P 320 grit paper



P600 to P800 grit wet



Can be overcoated with all General topcoats except Gen2O



Wear suitable protection

NB: This product is designed for wet on wet application with a topcoat. It should mandatorily be sanded if it is to be covered 16 hours or more after application.

Available Colors:

- Primebuild 9900 grey
- Primebuild 8808 yellow
- Primebuild 8805 black
- Primebuild 8802 red

Cleaning:

Cleaning of equipment with General Gunwashing Thinners

VOC

700g/l

Flash Point:

20°C (70 °F)

Solids Content:

52.3 % by weight pre-dilution

Coverage:

6 m²/l at 20 micron film thickness (theoretical)

Specific Gravity:

1.25 kg/cm³

SDS:

Refer to the safety data sheet

Product Data Sheet